



PRECISION PROFILES

Hollow Machining Division

CURRENT INDUSTRIES SERVED

**STEEL DISTRIBUTION
MANUFACTURING**

**POWER GENERATION
OIL & GAS**

CORE CAPABILITIES



TREPPANNING

- ✓ OD Range = 3 – 32"
- ✓ ID Range = 2 – 16" (+0.125" / -0.030")
- ✓ Max Length = 30 ft (360")



BORING

- ✓ OD Range = 3 – 32"
- ✓ ID Range = 2 – 26" (+/- 0.030")
- ✓ Max Length = 80.00"



HONING

- ✓ OD Range = 1 – 40"
- ✓ ID Range = 0.50 – 26.25" (+/- 0.001")
- ✓ Max Length = 34 ft (408")



GUNDRILLING

- ✓ OD Range = 2 – 7"
- ✓ ID Range = 0.625 – 2.00" (+/- 0.005")
- ✓ Max Length = 82"

OTHER SERVICES

Precision Profiles has strategic partnerships with companies offering the following:

- Heat Treating
- Annealing
- Chrome
- Waterjet Cutting
- Plasma Cutting
- CMM Inspection
- Magnetic Particle Inspection

ABOUT

Precision Profiles is a custom manufacturer that has been producing high precision metal components for over 25 years. Our Hollow Machining division specializes in Trepanning, Boring, Gundrilling, and Honing services for steel distribution centers, OEMs, and companies within the power generation industry. These services add value to raw material in the early stages of the manufacturing process, which reduces project costs for manufacturers and increases their overall production capacity.

In addition to providing these hollow machining services, our Precision Machining division offers a full suite of machining services, including: multi-axis milling & machining, turning, saw cutting, and Wire EDM services. **We are a locally-owned and operated company COMMITTED TO delivering high-quality, high-precision products to our customers, free of defects and delivered on time.**

ISO 9001:2015 CERTIFIED

ITAR REGISTERED

US/CA JCP CERTIFIED
(CAGE CODE Available Upon Request)

DFARS COMPLIANT

NDAA 2019 SECTION 889 COMPLIANT

NIST 800-171 COMPLIANT

CMMC LEVEL II COMPLIANT

SAM REGISTERED

SIX SIGMA EXPERTISE

SMALL BUSINESS
(<50 Employees)



Turnaround times of 2 weeks or less for most services